

FF 6100-TR-ZP
POCKETWELT AUTOMAT WITH ZIPPER



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FF 6100-TR



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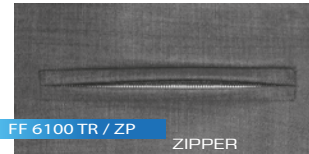
FF 6100-TR



FF 6100 -TR



FF 6100 - TR / AP 2



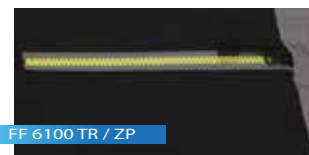
FF 6100 TR / ZP ZIPPER



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FF 6100 TR / ZP



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DIMENSIONS

- Length : 140 cm
- Width : 80 cm
- Height : 120 cm
- Packing Size : 164 cm x 94 cm x 145 cm
- Machine Net Weight : approx. 200 kg
- Machine Gross Weight : approx. 240 kg

- Max. Sewing Speeds : 3.000 r.p.m
- Max. Stitch Length : 0,5 or 3 mm
- Stitch type : 301 (Lockstitch)
- Needle Distances : 8 - 22 mm Standart
- 24 - 36 mm Optional
- Connection Voltage: Single-Phase A.C. 230 V, 50/60 Hz
- Air Pressure : 6 bar

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The ROBOTECH FF 6100 – TR/ZP is a sewing system that can process all prevalent straight and slanted pocket openings with integrated endless zipper. Simple operation and high productivity.

TECHNICAL SPECIFICATIONS

Brother Model C series direct-drive Needle transport lock stitch sewing head
 Beijer Electronics, Windows Based 256 Million Colour Supported Touch Control Panel
 Easy to use, with Pictures on the Operator Panel and with 50 Different Programming and Cycle Operation Possibilities
 PLC Control Unit Westing House/Teco AC Servo Motor & Driver Controlled Clamp Unit
 Efsa 550 W Mini Stop DC or Direct Drive DC Servo Sewing Motor
 Linear Motor Controlled Middle Knife System
 Laser Photocell System Measuring the Size of the Pockets flaps and Sewing them
 Front-Middle-Rear .Four Laser Reference Lines for stitch control
 Pocket Welt length sizes from 20 mm to 200 mm
 Step Motor Controlled Moving Corner Knife System (6100/6200 series)
 Corner Knives and Connection Unit providing 3 Dimensional Adjustments
 Programmable start and end back tack or optionally adjustable stitch condensing
 With double and single welt pocket device
 Automatic change system for quick attachment replacement (single/double welt)
 Holder-clamp for Pocket Flap and Pocket Bag on Right or Left
 Lifting opportunity of the Sewing Head for Easy Maintenance by the Technician
 Automatic thread Cutting System in the Beginning and End of Seam
 Upper Thread Monitor and Bottom Thread Monitor
 Micro Adjustment Unit for Right-Left Gramer
 Changeable Needle-bar, Stitch-plate and sheet-plate set between 6 mm and 36 mm

OPTIONS

- Vacuum Motor (220 AC or 380 AC) and Connection Unit
- Direct Connection Unit to Central Vacuum System
- Universal Stacker Unit
- Fabric stretching bar
- Sandwich Clamp Connection Unit

FF 6100 TR / AP2 Slanted Piped Pocket with Needle Transport Automatic machine

You can sew Slanted Pocket welts on Body, Lining and Breast. Also you can use as ordinary straight Pocket welt (Single/double) automat
 Performance: 8 hours/2.000-2.200 pieces