

**GM 5100**  
JACKET FRONT CHEST INTERLINING FEEDING AUTOMAT



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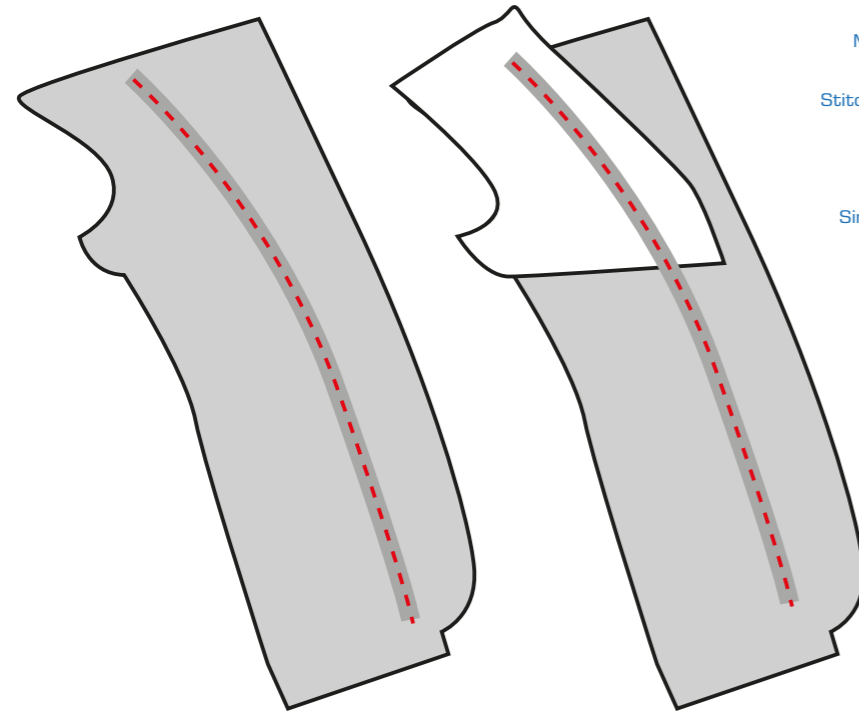
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## GM 5100

### JACKET FRONT CHEST INTERLINING FEEDING AUTOMAT



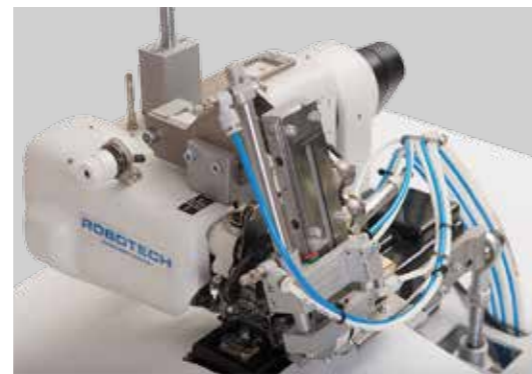
Max. Sewing Speeds : 3.000 r.p.m  
Max. Stitch Length : 5 - 8 mm  
Stitch type : Single thread blind stitch  
Tape Width: 15 mm - 25 mm

Connection Voltage:  
Single-Phase A.C. 230 V, 50/60 Hz

Air Pressure : 6 bar



GM 5100 - IX



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GM 5100 Single thread blind stitch sewing unit for fusible coated tape  
Fusible tapes coated on one side can be attached to jacket fronts or facings to be fused to the jacket. In spite of a low work input this semiautomatic unit guarantees high quality combined with high efficiency. The machine is equipped with a tape feeding device, tape cutter, thread trimmer and the option to predetermine the seam length. The tape feeding device guarantees reliable tape feeding.

#### TECHNICAL SPECIFICATIONS

Maier 251 Sewing Head with spring-loaded rib shaft/plunger  
EFKA 550 W Mini Stop DC or Direct Drive DC Servo Sewing Motor  
PLC Control Unit  
Pneumatic Feeding and cutting device of tape  
Automatic thread trimming and cleaning system at the end of sewing  
Automatic Foot lifting  
Button Controlled tape feeding unit lifting station to feed thread  
Circular table for easy fabric stitch flow  
Height-adjustable triangular machine frame enabling front operation

#### OPTIONS

Step Motor Controlled tape feeding and Cutting Unit

#### PERFORMANCE

600-700 Jacket / 8 Hours

#### DIMENSIONS

Length : 125 cm  
Width : 85 cm  
Height : 125 cm  
Packing Size : 127 cm x 89 cm x 145 cm  
Machine Net Weight : approx. 170 kg  
Machine Gross Weight : approx. 200 kg