

FF 6200-TR
POCKETWELT AUTOMAT



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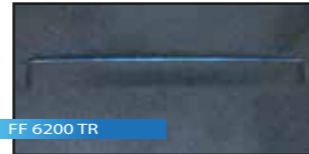
FF 6200-TR



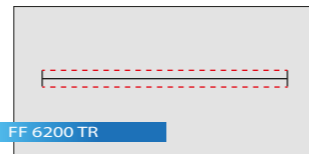
FF 6100 -TR / AP



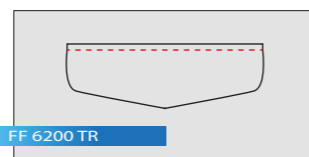
FF 6200 - TR / AP 2



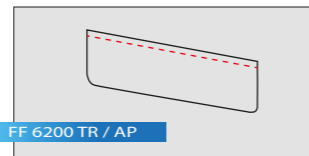
FF 6200 TR



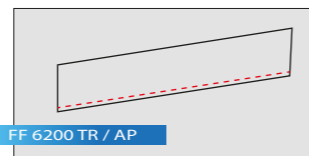
FF 6200 TR



FF 6200 TR



FF 6200 TR / AP



FF 6200 TR / AP

Max. Sewing Speeds : 3.000 r.p.m
 Max. Stitch Length : 0,5 or 3 mm
 Stitch type : 301 (Lockstitch)
 Needle Distances : 8 - 22 mm Standart
 24 - 36 mm Optional
 Connection Voltage: Single-Phase A.C. 230 V, 50/60 Hz
 Air Pressure : 6 bar

FF 6200 TR

POCKETWELT AUTOMAT

The sewing unit for piped pockets FF 6200-TR allows an efficient and flexible production of straight and optionally slanted welt pockets, flap pockets and inside pockets for the production of men's and lady's jackets, coats, blazers, anoraks and trousers on a maximum quality level.

A wide range of optional equipment is available for the various fields of application

TECHNICAL SPECIFICATIONS

Brother Model C series direct-drive Needle transport lock stitch sewing head
 Beijer Electronics, Windows Bused 256 Million Colour Supported Touch Control Panel
 Easy to use, with Pictures on the Operator Panel and with 50 Different Programming and Cycle Operation Possibilities
 PLC Control Unit Westing House/Teco AC Servo Motor & Driver Controlled Clamp Unit
 Efka 550 W Mini Stop DC or Direct Drive DC Servo Sewing Motor
 Linear Motor Controlled Middle Knife System
 Laser Photocell System Measuring the Size of the Pockets flaps and Sewing them
 Front-Middle-Rear .Four Laser Reference Lines for stitch control
 Pocket Welt length sizes from 20 mm to 200 mm
 Step Motor Controlled Moving Corner Knife System (6100/6200 series)
 Corner Knives and Connection Unit providing 3 Dimensional Adjustments
 Programmable start and end back tack or optionally adjustable stitch condensing
 With double and single welt pocket device
 Automatic change system for quick attachment replacement (single/double welt)
 Holder-clamp for Pocket Flap and Pocket Bag on Right or Left
 Lifting opportunity of the Sewing Head for Easy Maintenance by the Technician
 Automatic thread Cutting System in the Beginning and End of Seam
 Upper Thread Monitor and Bottom Thread Monitor
 Micro Adjustment Unit for Right-Left Gramer
 Changeable Needle-bar, Stitch-plate and sheet-plate set between 6 mm and 36 mm

OPTIONS

- Automatic tape feeder
- Vacuum Motor (220 AC or 380 AC) and Connection Unit
- Direct Connection Unit to Central Vacuum System
- Universal Stacker Unit
- Roll-off device Unit for small Pieces
- Fabric stretching bar
- Sandwich Clamp Connection Unit

DIMENSIONS

Length : 140 cm
 Width : 80 cm
 Height : 120 cm
 Packing Size : 164 cm x 94 cm x 145 cm
 Machine Net Weight : approx. 200 kg
 Machine Gross Weight : approx. 240 kg

FF 6200 TR Piped Pocket Automatic Machine with Needle Transport

Automatic Machine for All Pockets Application with/without Flaps, Single or Double welt
 Performance: 8 hours/2.300-2.600 pieces

FF 6200 TR / AP Slanted Piped Pocket with Needle Transport Automatic machine

You can sew Slanted Pocket welts on Body, Lining and Breast. Also you can use as ordinary straight Pocket welt (Single/double) automat
 Performance: 8 hours/2.000-2.200 pieces