

# OZ 5400 - IX

TROUSER and JACKET POCKET FACINGS AUTOMAT





Youtube

## PERFORMANCE

438 - 500 Pocket facings / 1 Hour 3500 - 4000 Pocket facings / 8 Hours









The sewing unit OZ 5400 - IX is is designed for automatic folding and attaching of pocket facings onto the pocket bags. The benefits of this sewing unit include consistent stitch quality regardless of the fabric type and increased productivity. Differenttop stitch widths can be adjusted by the efficient folding device. The unit enables sewing over the entire length of the pocket pouch as well as sewing only over the length of the facings. Panasonic AC Servo Motor & Driver Controlled Clamp Unit ensures reliable operation of the Machine under difficult operating conditions

## **TECHNICAL SPECIFICATIONS**

- Brother Direct Drive Sewing Head
- PLC Control Unit
- Panasonic AC Servo Motor& Driver Controlled Clamp Unit
- Beijer Brand, Windows Based Color Touch Screen Control Panel
- Easy to use Graphics on the Operator Panel, with up to 50 Different Programming
- Option of manual input of seam length or photocell controlled at start & end of sewing
- Folding station for facings up to 300 mm length (Standard)
- Motor controlled Stacker with Up/Down Movement
- Height-adjustable Machine chassis featuring front-operation
- Error Detecting Systems
- Thread monitor

### **ADVANTAGES**

- Consistent sewing performance on different types of fabrics
- Fine Stitch and Zig-zag Options from Panel Stitch Starts and Ends
- Sensitive feeding station for very thin sewing edge stitches

## OPTIONS

- Extra Reference Laser
- Special folding station for up to 450 mm length

**TECHNICAL DETAILS** 

Max. Sewing Speed : 4.500 r.p.m

Stitch Type : 301 (Lockstitch)

Air Pressure : 6 bar

Max. Stitch Length : 0,5 or 5 mm

Connection Voltage: AC 230 V, 50/60 Hz

• Auto label loader

#### DIMENSIONS

L: 150 cm / W: 90 cm / H: 125 cm Packing Size : 164 cm x 94 cm x 145 cm Machine Net Weight : approx. 200 kg Machine Gross Weight : approx. 240 kg

