

QX 9400 - IX - XL

EXTRA LONG PLEAT AND DART AUTOMAT



Website

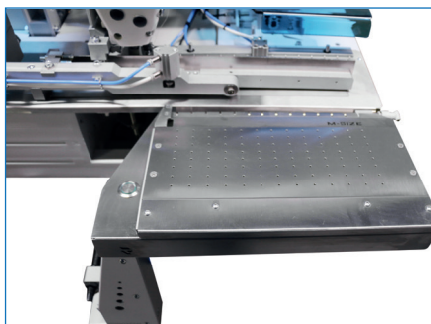


Youtube

PERFORMANCE

310 - 440 Dart-Pleat / 1 Hour

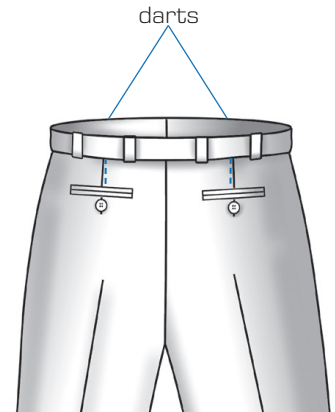
2500 - 3500 Dart-Pleat / 8 Hours



Pleats play an important role for the fit and for the overall visual appearance of the skirts and ladies shorts. QX 9420-IX-2XL has a specially modified programming and extended mechanics which can also sew the Extra-Long pleats which are mostly on ladies shorts and skirts. This special automat that can seam from 10mm up to the extra-long size of 510mm ; as well as the usual sized pleats and darts on the regular trousers. Vacuum system enables easy and steady placement of fabric panels on the feeding unit. A needle locking system is used to clamp the fabric accurately.

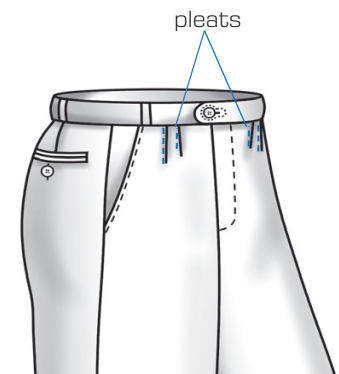
TECHNICAL SPECIFICATIONS

- Brother Direct Drive Lockstitch Sewing Head
- PLC Control Unit
- Panasonic AC Servo Motor& Driver controlled Clamp unit
- Beijer Electronics, with Windows Based Color Touch Screen Panel
- Easy to use, with Pictures on the Operator Panel and with 50 Different Programming
- Sequential/Cycle Program for Different Stitch Sizes
- Programmable start and end back tack or optionally adjustable stitch condensing
- Cycle Sewing of different seam types and lengths in any desired sequence
- Seam Lengths : 10mm -510 mm
- Automatic thread trimming and cleaning system at the end of sewing
- Height-adjustable machine frame enabling side-operation
- Error Detecting Systems
- Thread monitor



TECHNICAL SPECIFICATIONS

- Consistency in excellent quality of dart seams and pleats with exact measurements.
- Fixing-needles-system assures the none-sliding of the folded fabric
- Darts sewn from the very edge of the fabric to the tip point ensuring a slim, neat seam line without "dimples"
- Sandwich Clamp System with compressing setup between conveyor sheets prevents fullness



OPTIONS

- Extra Reference Lasers
- Universal Stacker Unit

TECHNICAL DETAILS

Max. Sewing Speed : 4.500 r.p.m
 Max. Stitch Length : 0,5 or 5 mm
 Stitch Type : 301 (Lockstitch)
 Darts Length : 10 - 510 mm
 Darts Width : 3 - 44 mm
 Connection Voltage: AC 230 V, 50/60 Hz
 Air Pressure : 6 bar

DIMENSIONS

L: 160 cm / W: 85 cm / H: 130 cm
 Packing Size : 127 cm x 89 cm x 145 cm
 Machine Net Weight : approx. 170 kg
 Machine Gross Weight : approx. 210 kg

