

R-H 2242-TD

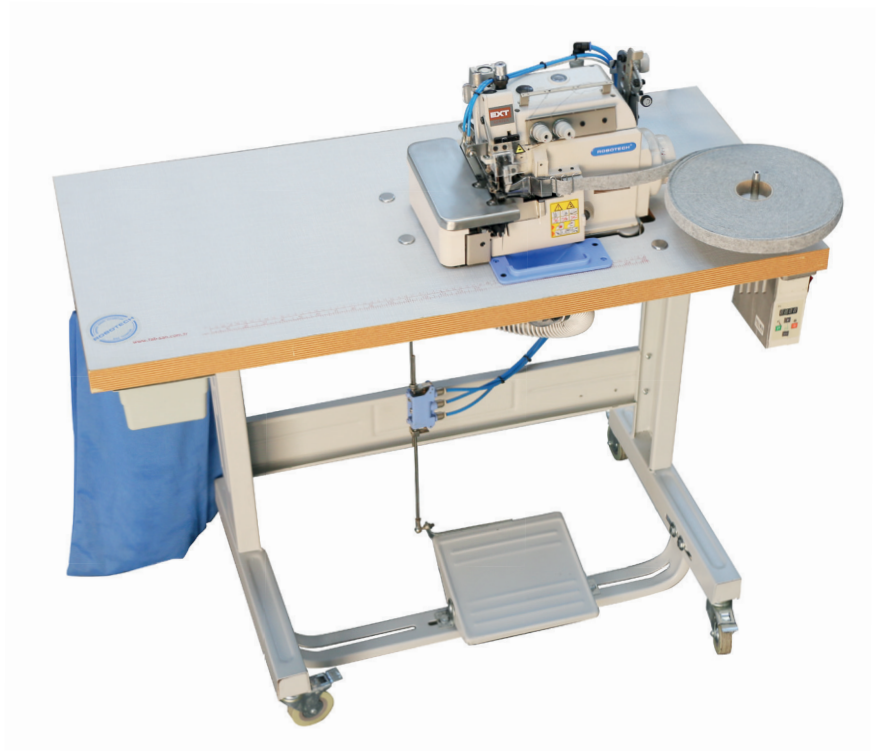
POCKET BAG TAPING MACHINE



Website



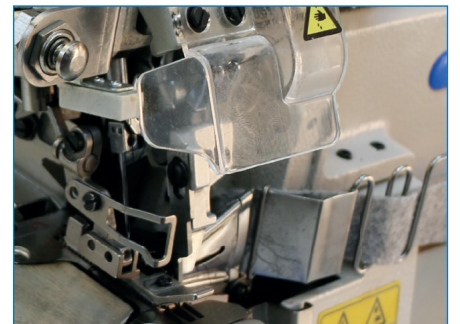
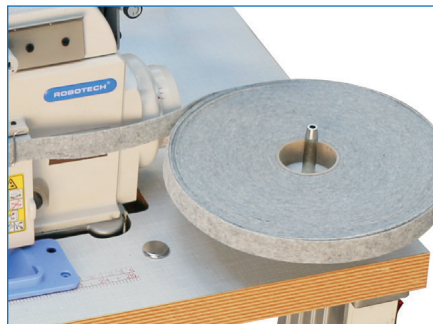
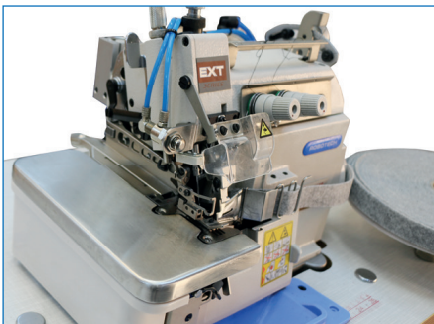
Youtube



PERFORMANCE

500 - 550 bags / 1 Hour

4000 - 4400 bags / 8 Hours



Skip stitches are a common problem in the high-speed manual sewing operation of the taping on the pocket bags of trousers and jackets. This is mostly caused due to the round shape of the pocket bag.

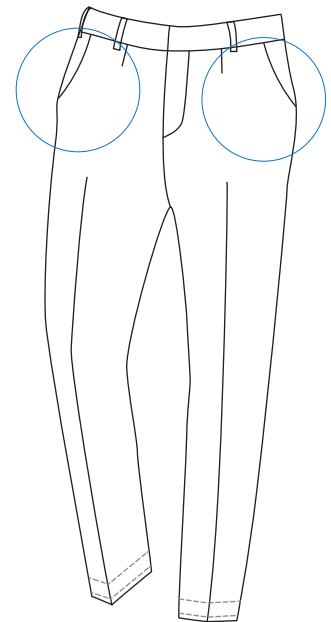
R-H 2242-TD is an automated sewing machine designed to provide the best feeding at high speeds without skip-stitches for the closing of the trouser-bag edges with auto-tape feeding. The fabric transport system with the top transport gear behind the presser foot is designed to perform ideal feeding. The adjustable elliptical feeding of the top transport gear allows same length of feeding for the tape and the pocket-bag edge, preventing the skip stitches especially in higher speeds. The tape cutting system allows cutting of the tape at stitch start and stitch end.

TECHNICAL SPECIFICATIONS

- Stitch length adjustment : Push-button
- Differential feed ratio adjustment : Lever with micro-adjustment
- Tape cutting system at stitch start and stitch end.
- Lubrication : Fully-automatic

ADVANTAGES

- No skip stitches on the curve shape
- Perfect quality on the trouser pocket bag
- Neat performance on attaching of coated tapes
- Very high stitching speed
- Adjustable rear top-transport
- Adjustable tape feeding according to type of the tape fabric and stitching speed



TECHNICAL DETAILS

Max. machine speed (sti/min) : 6000
No. of needles: 2 , No. of threads: 5
Needle space: 3, 5 mm
Overedge width: 4, 5, 6 mm
Top feed dog Front-to-back movement : 1-6 mm
Top feed dog Up-to-down movement : 3.5 mm

DIMENSIONS

L: 85 cm / W: 105 cm / H: 120 cm
Packing Size : 127 cm x 89 cm x 145 cm
Machine Net Weight : approx. 110 kg
Machine Gross Weight : approx. 135 kg

