

SS 5400 - EXT - IX

SERGING AUTOMAT WITH OR WITHOUT LINING



Website



Youtube

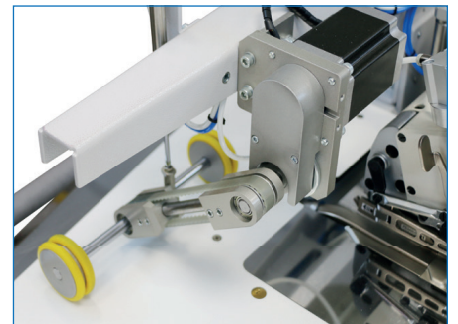
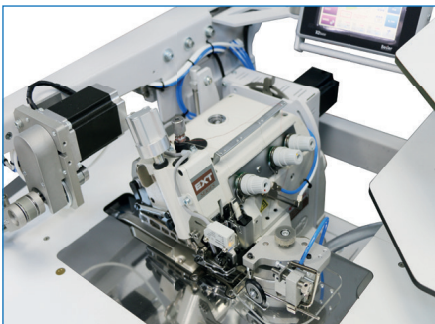
PERFORMANCE

325 - 375 Pieces with Lining / 1 hour

450 - 500 Pieces without Lining / 1 hour

2600 - 3000 Pieces with Lining / 8 hours

3600 - 4000 Pieces without Lining / 8 hours



This sewing unit is for automatic side serging of trousers with interlining on the front piece of trousers. Its differential top and bottom feed offers excellent solutions for the flawless serging of front and hind trousers parts. The unit also perfectly serges the pieces without lining.

TECHNICAL SPECIFICATIONS

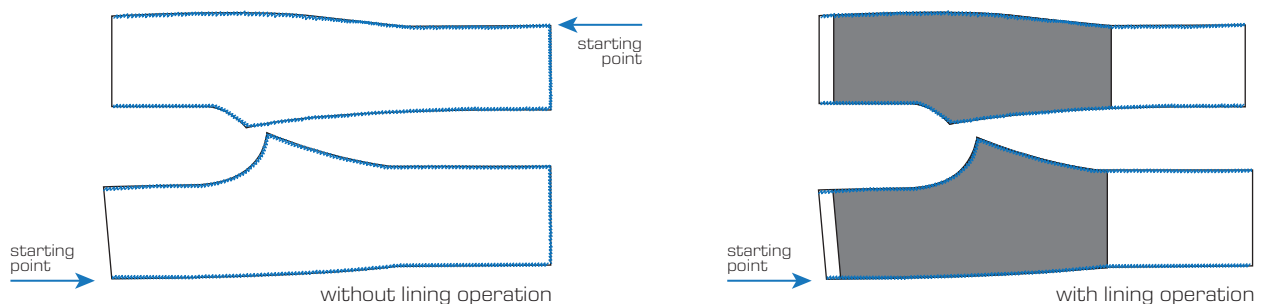
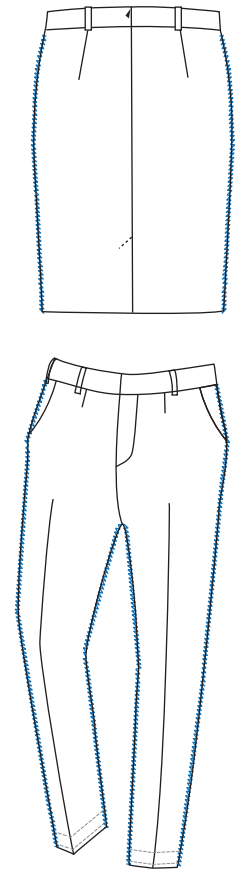
- The SS 5300-EXT-IX is an overlock unit with integrated DC sewing motor.
- Pegasus EXT 5204 three thread overlock machine head with top and bottom transport
- Long version Machine, frame with adjustable height
- Beijer , Windows Based 256 Million Colour Supported Touch screen Control Panel
- Easy to use, with Pictures on the Operator Panel and with 50 Different Programming/Cycle Sewing
- Feature to operate with all sides in order/cycle programming
- PLC Control Unit
- Sewing Motor : AC Servo Motor (Optional : EFKA Mini Stop Motor)
- Stitching start automatic photocell feeding
- Thread cutting and suction at stitch beginning and end
- Fabric edge controller which regulates end guides the entry of the work into the machine. Regular seam widths
- Air blowing units over the table top provides the easy flow of fabric to the back.
- Top palette carrier with step engine controller moving the work to the stacker
- Graphic program for using the bottom and top fullness on desired places
- Differential top-bottom feed with step motor for different fullness values in the processing of knee lining
- Differential top-bottom feed with step motor enables the processing of stretch materials
- Pneumatic fast stacking
- Short instruction times due to easy handling
- Extra working table
- Yarn waste compartment

OPTIONS

- Universal Stacker Unit
- Stitch Widths: 4mm / 5mm or 6mm Head Plate

AREAS OF USAGE

Trousers with or without lining for men and women

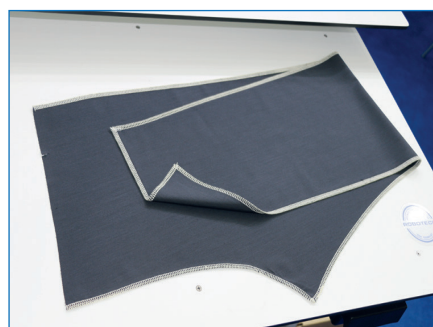


TECHNICAL DETAILS

Max. Sewing Speed : 6.500 r.p.m
 Stitch Length : 1.0mm or 4.0mm
 Connection Voltage: AC 230 V, 50/60 Hz
 Air Pressure : 6 bar

DIMENSIONS

L: 155 cm / W: 105 cm / H: 120 cm
 Packing Size : 186 cm x 117 cm x 145 cm
 Machine Net Weight : approx. 145 kg
 Machine Gross Weight : approx. 185 kg



without Lining



with Lining